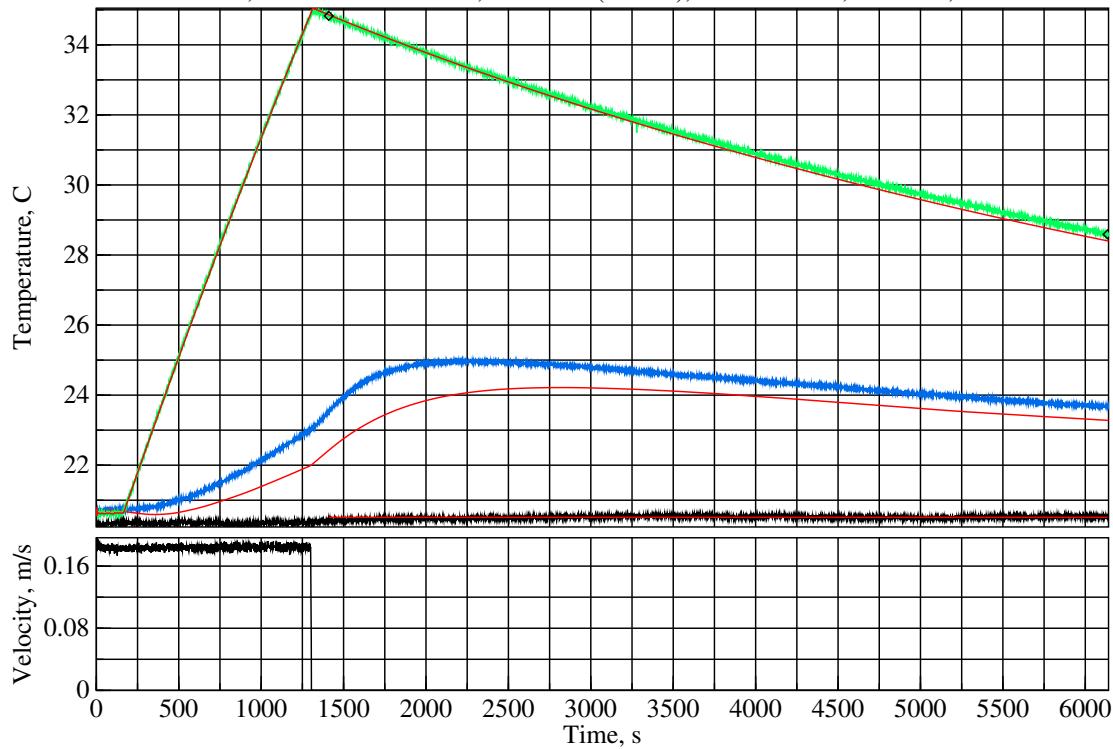


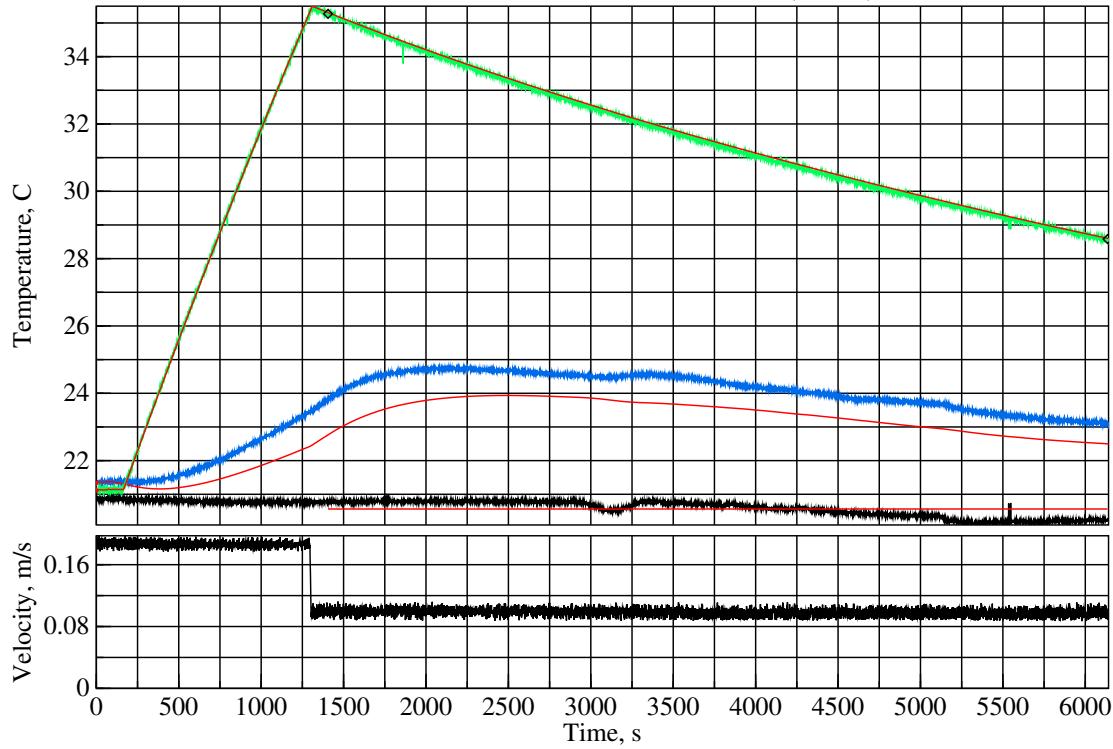
20230630T135252Z – mixed Convection – Roughness=1.04mm; T=20.5+10.8°C; +90.00°  
 $k=0.0256$ ,  $Ra/L^3=1.054 \times 10^9$ ,  $h=1.34 \text{ W}/(\text{K} \cdot \text{m}^2)$ ,  $U=0.124 \text{ W}/\text{K}$ ,  $Nu=15.9$ ,  $Pr=0.711$



Estimated measurement uncertainties of natural convection at  $\theta = 90.0$ .

Symbol	Nominal	Sensitivity	Bias	Uncertainty Component
$T$	299K	+0.645%/K	0.50K	0.32% LM35C temperature sensor
$\Delta T$	10.8K	+37.2%/K	0.10K	3.72% LM35C differential
$T_{bb}$	294K	+0.709%/K	0.50K	0.35% radiative temperature
$P$	101kPa	+0.0008%/Pa	1.5kPa	1.20% MPXH6115A6U air pressure
$C_{pt}$	4.24kJ/K	+0.085%/(J/K)	42J/K	3.62% plate thermal capacity
$L_c$	0.305m	+1106%/m	500um	0.55% characteristic length
$L_w$	0.305m	+401%/m	500um	0.20% plate width
$D_{PIR}$	25.4mm	-895%/m	1.0mm	0.89% insulation thickness
$D_g$	1.00mm	-908%/m	500um	0.45% air gap
$L_m$	3.57mm	+2559%/m	500um	1.28% side metal strip width
$k_{PIR}$	22.2 $\frac{\text{mW}}{\text{K} \cdot \text{m}}$	+0.865% $\frac{\text{mW}}{\text{K} \cdot \text{m}}$	1.1 $\frac{\text{mW}}{\text{K} \cdot \text{m}}$	0.96% PIR thermal conductivity
$\epsilon_{XPS}$	0.515	+78.8%	0.010	0.79% XPS emissivity
$\epsilon_{tp}$	0.890	+95.1%	0.015	1.43% tape emissivity
$\Omega_{tp}$	0.540	+64.3%	0.020	1.29% tape coverage
$\epsilon_{rs}$	0.040	+339%	0.010	3.39% test-surface emissivity
$\epsilon_b$	0.190	+22.4%	0.020	0.45% back emissivity
$\epsilon_{wt}$	0.900	+159%	0.025	3.97% wind-tunnel emissivity
$\theta$	90.0°	-0.975%/°	0.50°	0.49% plate angle
				8.04% combined bias uncertainty

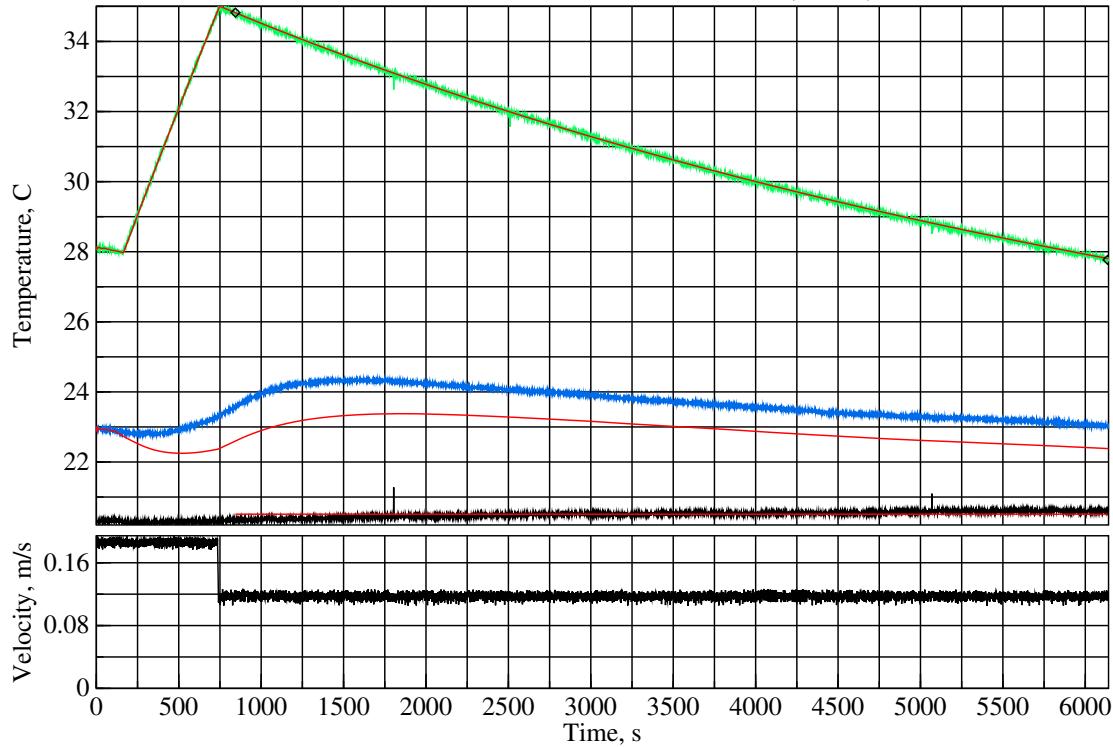
20230717T002348Z – mixed Convection – Roughness=1.04mm; T=20.6+11.0°C; +90.00°  
 $33 \pm 1.6$ r/min, V=98mm/s, Re=1964, Ra/L<sup>3</sup>= $1.048 \times 10^9$ , h=1.58W/(K.m<sup>2</sup>), U=0.147W/K, Nu=18.8



Estimated measurement uncertainties, bi-level 1mm roughness at  $Re = 1964$ .

Symbol	Nominal	Sensitivity	Bias	Uncertainty	Component
$T$	299K	+0.614%/K	0.50K	0.31%	LM35C temperature sensor
$\Delta T$	11.0K	+36.8%/K	0.10K	3.68%	LM35C differential
$T_{bb}$	294K	+0.699%/K	0.50K	0.35%	radiative temperature
$P$	99.9kPa	+0.0009%/Pa	1.5kPa	1.28%	MPXH6115A6U air pressure
$C_{pt}$	4.24kJ/K	+0.086%/(J/K)	42J/K	3.65%	plate thermal capacity
$L_c$	0.305m	+1095%/m	500um	0.55%	characteristic length
$L_w$	0.305m	+401%/m	500um	0.20%	plate width
$D_{PIR}$	25.4mm	-1007%/m	1.0mm	1.01%	insulation thickness
$D_g$	1.00mm	-1021%/m	500um	0.51%	air gap
$L_m$	3.57mm	+2674%/m	500um	1.34%	side metal strip width
$k_{PIR}$	$22.2 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	$+0.986\% / \frac{\text{mW}}{\text{K}\cdot\text{m}}$	$1.1 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	1.09%	PIR thermal conductivity
$k_{XPS}$	$28.5 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	$+0.165\% / \frac{\text{mW}}{\text{K}\cdot\text{m}}$	$1.4 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	0.24%	XPS thermal conductivity
$\epsilon_{XPS}$	0.515	+78.6%	0.010	0.79%	XPS emissivity
$\epsilon_{tp}$	0.890	+94.9%	0.015	1.42%	tape emissivity
$\Omega_{tp}$	0.540	+64.1%	0.020	1.28%	tape coverage
$\epsilon_{rs}$	0.040	+339%	0.010	3.39%	test-surface emissivity
$\epsilon_b$	0.190	+14.3%	0.020	0.29%	back emissivity
$\epsilon_{wt}$	0.900	+157%	0.025	3.92%	wind-tunnel emissivity
$\theta$	90.0°	-0.927% / °	0.50°	0.46%	plate angle
				8.05%	combined bias uncertainty
Symbol	Nominal	Sensitivity	Variability	Uncertainty	Component
$\omega$	32.6r/min	+0.280%/(r/min)	1.6r/min	0.45%	fan rotation rate
				8.10%	RSS combined uncertainty

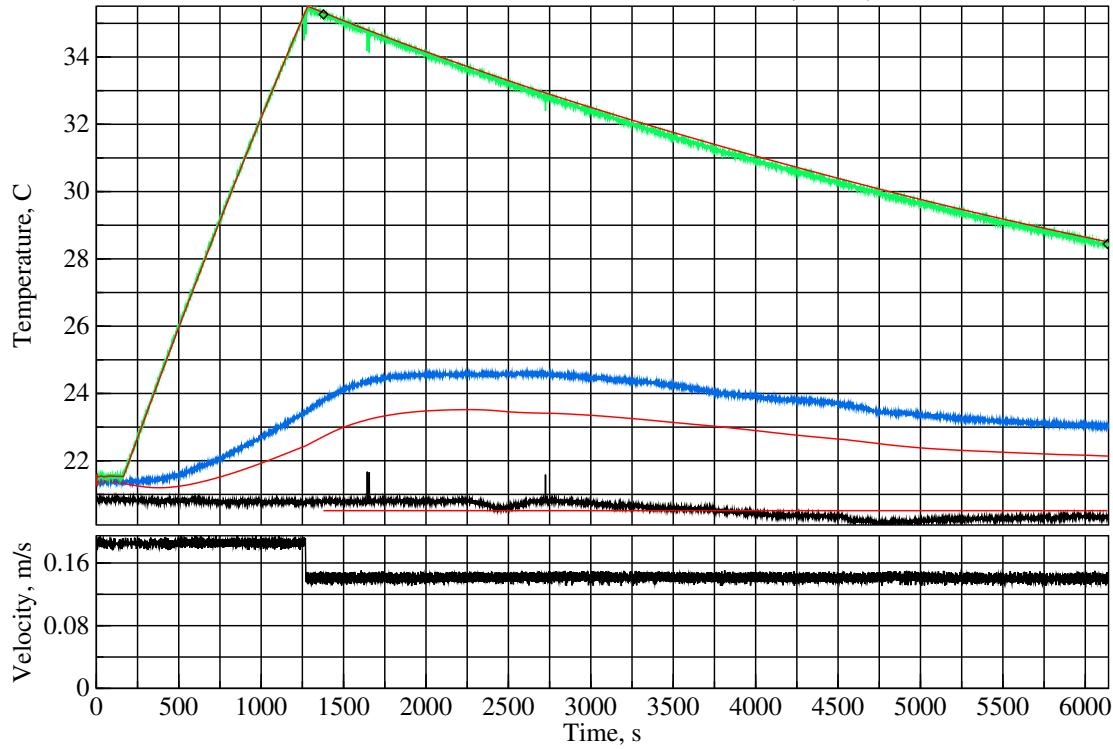
20230717T021323Z – mixed Convection – Roughness=1.04mm; T=20.5+10.3°C; +90.00°  
 $39 \pm 1.3 \text{ r/min}$ ,  $V=0.12 \text{ m/s}$ ,  $Re=2344$ ,  $Ra/L^3=0.992 \times 10^9$ ,  $h=1.52 \text{ W/(K.m}^2)$ ,  $U=0.142 \text{ W/K}$ ,  $Nu=18.1$



Estimated measurement uncertainties, bi-level 1mm roughness at  $Re = 2345$ .

Symbol	Nominal	Sensitivity	Bias	Uncertainty	Component
$T$	299K	+0.598%/K	0.50K	0.30%	LM35C temperature sensor
$\Delta T$	10.3K	+39.0%/K	0.10K	3.90%	LM35C differential
$T_{bb}$	293K	+0.696%/K	0.50K	0.35%	radiative temperature
$P$	100.0kPa	+0.0009%/Pa	1.5kPa	1.31%	MPXH6115A6U air pressure
$C_{pt}$	4.24kJ/K	+0.086%/(J/K)	42J/K	3.65%	plate thermal capacity
$L_c$	0.305m	+1084%/m	500um	0.54%	characteristic length
$D_{PIR}$	25.4mm	-1061%/m	1.0mm	1.06%	insulation thickness
$D_g$	1.00mm	-1076%/m	500um	0.54%	air gap
$L_m$	3.57mm	+2697%/m	500um	1.35%	side metal strip width
$k_{PIR}$	22.2 $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	+1.04%/ $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	1.1 $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	1.16%	PIR thermal conductivity
$k_{XPS}$	28.5 $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	+0.179%/ $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	1.4 $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	0.26%	XPS thermal conductivity
$\epsilon_{XPS}$	0.515	+78.4%	0.010	0.78%	XPS emissivity
$\epsilon_{tp}$	0.890	+94.5%	0.015	1.42%	tape emissivity
$\Omega_{tp}$	0.540	+63.9%	0.020	1.28%	tape coverage
$\epsilon_{rs}$	0.040	+338%	0.010	3.38%	test-surface emissivity
$\epsilon_b$	0.190	+11.6%	0.020	0.23%	back emissivity
$\epsilon_{wt}$	0.900	+156%	0.025	3.90%	wind-tunnel emissivity
$\theta$	90.0°	-0.724%/°	0.50°	0.36%	plate angle
				8.15%	combined bias uncertainty
Symbol	Nominal	Sensitivity	Variability	Uncertainty	Component
$\omega$	38.8r/min	+0.346%/(r/min)	1.3r/min	0.46%	fan rotation rate
				8.21%	RSS combined uncertainty

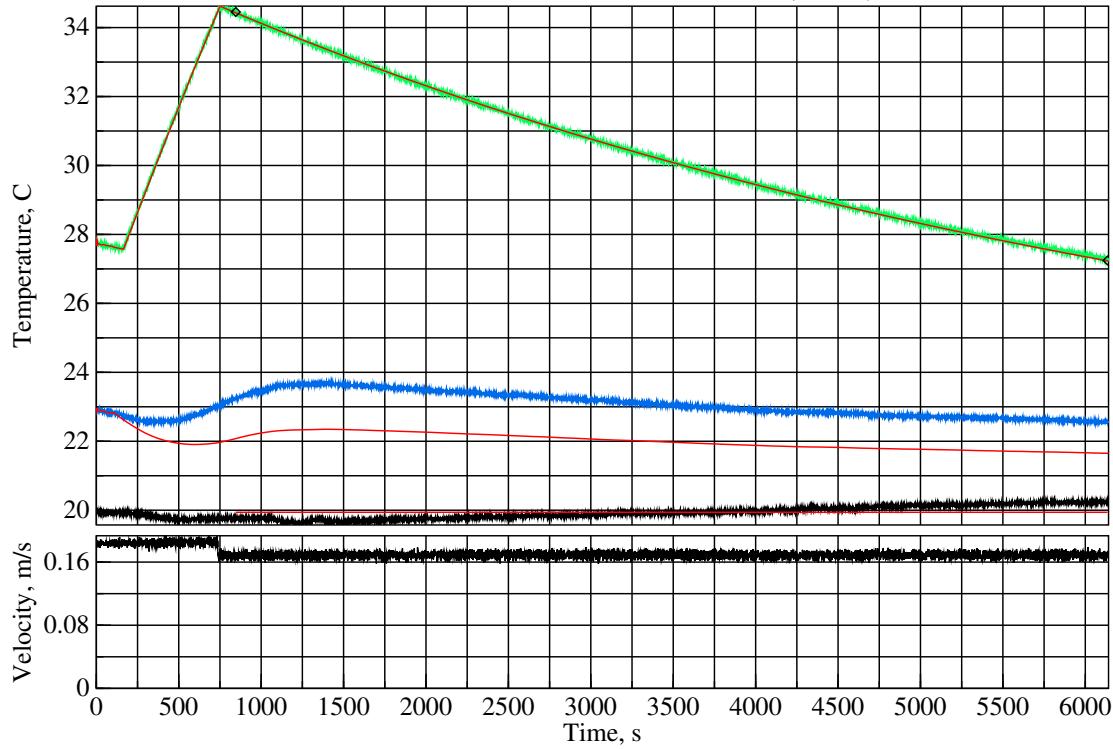
20230717T125602Z – mixed Convection – Roughness=1.04mm; T=20.5+10.9°C; +90.00°  
 $47 \pm 1.3 \text{ r/min}$ ,  $V=0.14 \text{ m/s}$ ,  $Re=2834$ ,  $Ra/L^3=1.050 \times 10^9$ ,  $h=1.73 \text{ W/(K.m}^2)$ ,  $U=0.161 \text{ W/K}$ ,  $Nu=20.5$



Estimated measurement uncertainties, bi-level 1mm roughness at  $Re = 2834$ .

Symbol	Nominal	Sensitivity	Bias	Uncertainty Component
$T$	299K	+0.546%/K	0.50K	0.27% LM35C temperature sensor
$\Delta T$	10.9K	+36.2%/K	0.10K	3.62% LM35C differential
$T_{bb}$	294K	+0.674%/K	0.50K	0.34% radiative temperature
$P$	100kPa	+0.0009%/Pa	1.5kPa	1.39% MPXH6115A6U air pressure
$C_{pt}$	4.24kJ/K	+0.085%/(J/K)	42J/K	3.59% plate thermal capacity
$\eta$	0.340	+68.2%	0.003	0.23% anemometer calibration
$L_c$	0.305m	+1057%/m	500um	0.53% characteristic length
$D_{PIR}$	25.4mm	-1084%/m	1.0mm	1.08% insulation thickness
$D_g$	1.00mm	-1099%/m	500um	0.55% air gap
$L_m$	3.57mm	+2669%/m	500um	1.33% side metal strip width
$k_{PIR}$	$22.2 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	$+1.07\%/\frac{\text{mW}}{\text{K}\cdot\text{m}}$	$1.1 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	1.18% PIR thermal conductivity
$k_{XPS}$	$28.5 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	$+0.188\%/\frac{\text{mW}}{\text{K}\cdot\text{m}}$	$1.4 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	0.27% XPS thermal conductivity
$\epsilon_{XPS}$	0.515	+76.3%	0.010	0.76% XPS emissivity
$\epsilon_{tp}$	0.890	+92.0%	0.015	1.38% tape emissivity
$\Omega_{tp}$	0.540	+62.2%	0.020	1.24% tape coverage
$\epsilon_{rs}$	0.040	+329%	0.010	3.29% test-surface emissivity
$\epsilon_{wt}$	0.900	+151%	0.025	3.78% wind-tunnel emissivity
				7.91% combined bias uncertainty
Symbol	Nominal	Sensitivity	Variability	Uncertainty Component
$\omega$	46.8r/min	+0.495%/(r/min)	1.3r/min	0.64% fan rotation rate
				8.01% RSS combined uncertainty

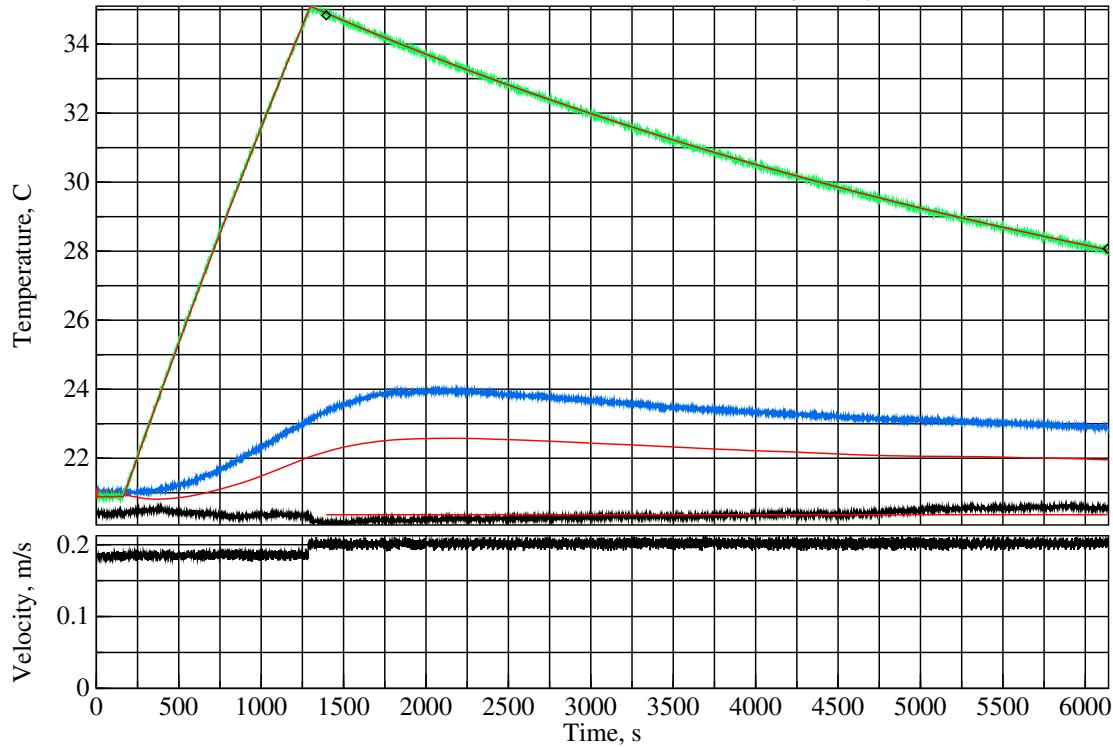
20230717T164125Z – mixed Convection – Roughness=1.04mm; T=19.9+10.4°C; +90.00°  
 $56\pm1.2\text{r/min}$ ,  $V=0.17\text{m/s}$ ,  $\text{Re}=3403$ ,  $\text{Ra}/L^3=1.011\times10^9$ ,  $h=1.76\text{W}/(\text{K}\cdot\text{m}^2)$ ,  $U=0.164\text{W}/\text{K}$ ,  $\text{Nu}=21.0$



Estimated measurement uncertainties, bi-level 1mm roughness at  $Re = 3403$ .

Symbol	Nominal	Sensitivity	Bias	Uncertainty	Component
$T$	298K	+0.434%/K	0.50K	0.22%	LM35C temperature sensor
$\Delta T$	10.4K	+36.5%/K	0.10K	3.65%	LM35C differential
$T_{bb}$	293K	+0.639%/K	0.50K	0.32%	radiative temperature
$P$	100kPa	+0.0011%/Pa	1.5kPa	1.59%	MPXH6115A6U air pressure
$C_{pt}$	4.24kJ/K	+0.082%/(J/K)	42J/K	3.47%	plate thermal capacity
$\eta$	0.340	+138%	0.003	0.47%	anemometer calibration
$L_c$	0.305m	+1009%/m	500um	0.50%	characteristic length
$\varsigma$	2.00mm	+2814%/m	100um	0.28%	post height
$D_{\text{PIR}}$	25.4mm	-1086%/m	1.0mm	1.09%	insulation thickness
$D_g$	1.00mm	-1102%/m	500um	0.55%	air gap
$L_m$	3.57mm	+2579%/m	500um	1.29%	side metal strip width
$k_{\text{PIR}}$	$22.2 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	+1.07%/ $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	$1.1 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	1.19%	PIR thermal conductivity
$k_{\text{XPS}}$	$28.5 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	+0.195%/ $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	$1.4 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	0.28%	XPS thermal conductivity
$\epsilon_{\text{XPS}}$	0.515	+72.2%	0.010	0.72%	XPS emissivity
$\epsilon_{tp}$	0.890	+87.1%	0.015	1.31%	tape emissivity
$\Omega_{tp}$	0.540	+58.9%	0.020	1.18%	tape coverage
$\epsilon_{rs}$	0.040	+312%	0.010	3.12%	test-surface emissivity
$\epsilon_{wt}$	0.900	+143%	0.025	3.57%	wind-tunnel emissivity
$\theta$	$90.0^\circ$	+4.89%/ $^\circ$	$0.50^\circ$	2.45%	plate angle
				8.09%	combined bias uncertainty
Symbol	Nominal	Sensitivity	Variability	Uncertainty	Component
$\omega$	56.0r/min	+0.837%/(r/min)	1.2r/min	1.01%	fan rotation rate
				8.33%	RSS combined uncertainty

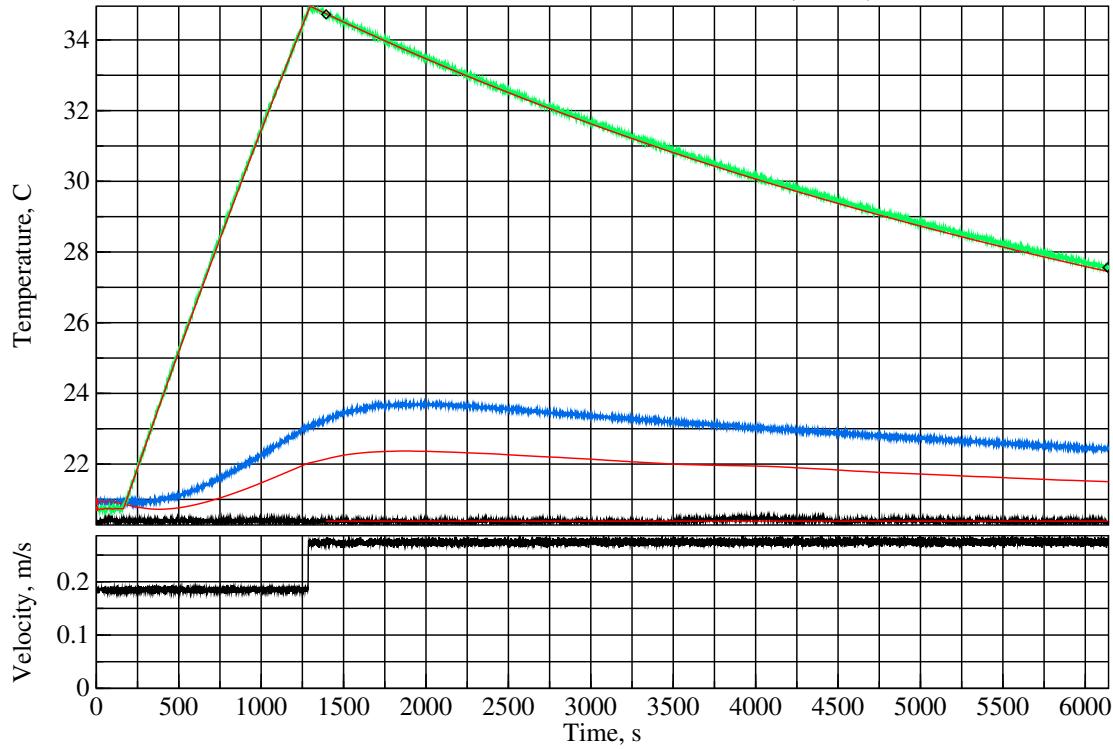
20230718T224330Z – mixed Convection – Roughness=1.04mm; T=20.4+10.7°C; +90.00°  
 $67 \pm 1.4 \text{ r/min}$ ,  $V=0.20 \text{ m/s}$ ,  $\text{Re}=4050$ ,  $\text{Ra}/L^3=1.030 \times 10^9$ ,  $h=1.89 \text{ W/(K.m}^2)$ ,  $U=0.175 \text{ W/K}$ ,  $\text{Nu}=22.4$



Estimated measurement uncertainties, bi-level 1mm roughness at  $Re = 4051$ .

Symbol	Nominal	Sensitivity	Bias	Uncertainty Component
$\Delta T$	10.7K	+32.9%/K	0.10K	3.29% LM35C differential
$T_{bb}$	294K	+0.577%/K	0.50K	0.29% radiative temperature
$P$	100kPa	+0.0012%/Pa	1.5kPa	1.87% MPXH6115A6U air pressure
$C_{pt}$	4.24kJ/K	+0.077%/(J/K)	42J/K	3.25% plate thermal capacity
$\eta$	0.340	+232%	0.003	0.79% anemometer calibration
$L_c$	0.305m	+951%/m	500um	0.48% characteristic length
$D_{\text{PIR}}$	25.4mm	-1022%/m	1.0mm	1.02% insulation thickness
$D_g$	1.00mm	-1037%/m	500um	0.52% air gap
$L_m$	3.57mm	+2390%/m	500um	1.20% side metal strip width
$k_{\text{PIR}}$	22.2 $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	+1.01%/ $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	1.1 $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	1.12% PIR thermal conductivity
$k_{\text{XPS}}$	28.5 $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	+0.189%/ $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	1.4 $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	0.27% XPS thermal conductivity
$\epsilon_{\text{XPS}}$	0.515	+65.6%	0.010	0.66% XPS emissivity
$\epsilon_{tp}$	0.890	+79.1%	0.015	1.19% tape emissivity
$\Omega_{tp}$	0.540	+53.4%	0.020	1.07% tape coverage
$\epsilon_{rs}$	0.040	+283%	0.010	2.83% test-surface emissivity
$\epsilon_{wt}$	0.900	+129%	0.025	3.23% wind-tunnel emissivity
$\theta$	90.0°	+11.7%/ $^\circ$	0.50°	5.85% plate angle
				9.26% combined bias uncertainty
Symbol	Nominal	Sensitivity	Variability	Uncertainty Component
$\omega$	66.8r/min	+1.18%/(r/min)	1.4r/min	1.67% fan rotation rate
				9.84% RSS combined uncertainty

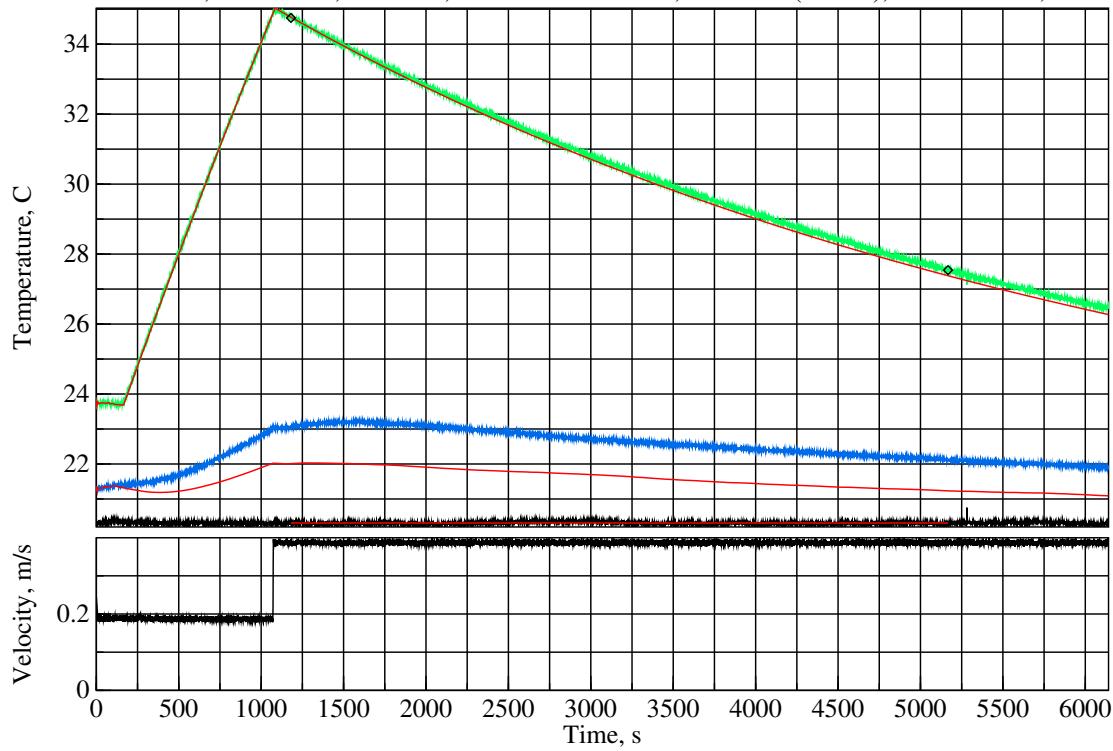
20230704T172731Z – mixed Convection – Roughness=1.04mm; T=20.4+10.3°C; +90.00°  
 $91\pm1.6\text{r/min}$ ,  $V=0.27\text{m/s}$ ,  $\text{Re}=5516$ ,  $\text{Ra}/L^3=0.996 \times 10^9$ ,  $h=2.39\text{W}/(\text{K}\cdot\text{m}^2)$ ,  $U=0.222\text{W}/\text{K}$ ,  $\text{Nu}=28.4$



Estimated measurement uncertainties, bi-level 1mm roughness at  $Re = 5516$ .

Symbol	Nominal	Sensitivity	Bias	Uncertainty	Component
$\Delta T$	10.3K	+27.6%/K	0.10K	2.76%	LM35C differential
$T_{bb}$	294K	+0.427%/K	0.50K	0.21%	radiative temperature
$P$	100kPa	+0.0014%/Pa	1.5kPa	2.16%	MPXH6115A6U air pressure
$C_{pt}$	4.24kJ/K	+0.063%/(J/K)	42J/K	2.68%	plate thermal capacity
$\eta$	0.340	+345%	0.003	1.17%	anemometer calibration
$L_c$	0.305m	+845%/m	500um	0.42%	characteristic length
$L_T$	8.34mm	+4622%/m	100um	0.46%	post length
$\varsigma$	2.00mm	-10095%/m	100um	1.01%	post height
$D_{\text{PIR}}$	25.4mm	-810%/m	1.0mm	0.81%	insulation thickness
$D_g$	1.00mm	-821%/m	500um	0.41%	air gap
$L_m$	3.57mm	+1854%/m	500um	0.93%	side metal strip width
$k_{\text{PIR}}$	$22.2 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	+0.803%/ $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	$1.1 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	0.89%	PIR thermal conductivity
$k_{\text{XPS}}$	$28.5 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	+0.158%/ $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	$1.4 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	0.23%	XPS thermal conductivity
$\epsilon_{\text{XPS}}$	0.515	+48.6%	0.010	0.49%	XPS emissivity
$\epsilon_{tp}$	0.890	+58.6%	0.015	0.88%	tape emissivity
$\Omega_{tp}$	0.540	+39.6%	0.020	0.79%	tape coverage
$\epsilon_{rs}$	0.040	+210%	0.010	2.10%	test-surface emissivity
$\epsilon_{wt}$	0.900	+95.6%	0.025	2.39%	wind-tunnel emissivity
$\theta$	$90.0^\circ$	+11.3%/ $^\circ$	$0.50^\circ$	5.64% 8.27%	plate angle combined bias uncertainty
Symbol	Nominal	Sensitivity	Variability	Uncertainty	Component
$\omega$	91.1r/min	+1.29%/(r/min)	1.6r/min	2.00% 9.18%	fan rotation rate RSS combined uncertainty

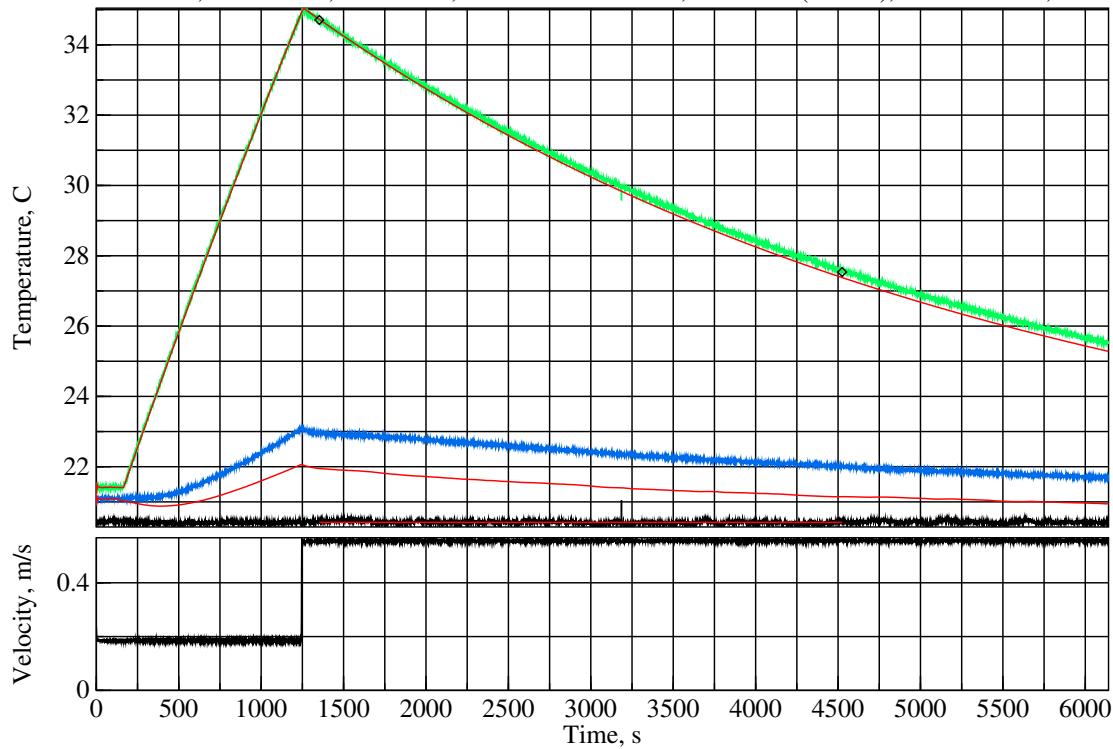
20230703T003733Z – mixed Convection – Roughness=1.04mm; T=20.3+10.4°C; +90.00°  
 $128\pm1.6\text{r/min}$ ,  $V=0.39\text{m/s}$ ,  $\text{Re}=7758$ ,  $\text{Ra}/L^3=1.001\times10^9$ ,  $h=3.61\text{W}/(\text{K}\cdot\text{m}^2)$ ,  $U=0.336\text{W/K}$ ,  $\text{Nu}=43.0$



Estimated measurement uncertainties, bi-level 1mm roughness at  $Re = 7759$ .

Symbol	Nominal	Sensitivity	Bias	Uncertainty	Component
$\Delta T$	10.4K	+21.5%/K	0.10K	2.15%	LM35C differential
$P$	100kPa	+0.0014%/Pa	1.5kPa	2.12%	MPXH6115A6U air pressure
$C_{pt}$	4.24kJ/K	+0.050%/(J/K)	42J/K	2.12%	plate thermal capacity
$\eta$	0.340	+366%	0.003	1.25%	anemometer calibration
$L_c$	0.305m	+695%/m	500um	0.35%	characteristic length
$L_T$	8.34mm	+7457%/m	100um	0.75%	post length
$s$	2.00mm	-19317%/m	100um	1.93%	post height
$D_{\text{PIR}}$	25.4mm	-571%/m	1.0mm	0.57%	insulation thickness
$D_g$	1.00mm	-579%/m	500um	0.29%	air gap
$L_m$	3.57mm	+1314%/m	500um	0.66%	side metal strip width
$k_{\text{PIR}}$	$22.2 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	+0.569%/ $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	$1.1 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	0.63%	PIR thermal conductivity
$\epsilon_{\text{XPS}}$	0.515	+32.1%	0.010	0.32%	XPS emissivity
$\epsilon_{tp}$	0.890	+38.8%	0.015	0.58%	tape emissivity
$\Omega_{tp}$	0.540	+26.2%	0.020	0.52%	tape coverage
$\epsilon_{rs}$	0.040	+139%	0.010	1.39%	test-surface emissivity
$\epsilon_{wt}$	0.900	+63.2%	0.025	1.58%	wind-tunnel emissivity
$\theta$	$90.0^\circ$	+5.03%/ $^\circ$	$0.50^\circ$	2.51%	plate angle
				5.69%	combined bias uncertainty
Symbol	Nominal	Sensitivity	Variability	Uncertainty	Component
$\omega$	128r/min	+0.969%/(r/min)	1.6r/min	1.56%	fan rotation rate
				6.49%	RSS combined uncertainty

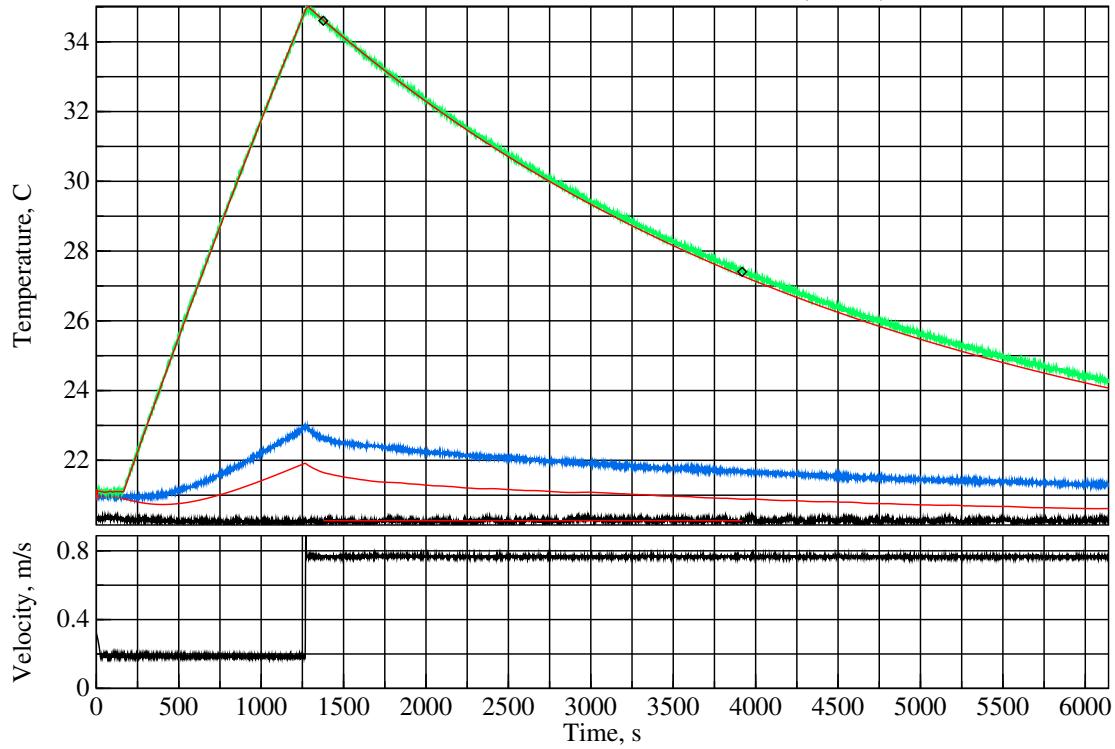
20230705T012225Z – mixed Convection – Roughness=1.04mm; T=20.4+10.3°C; +90.00°  
 $185 \pm 1.1 \text{ r/min}$ ,  $V=0.56 \text{ m/s}$ ,  $\text{Re}=11184$ ,  $\text{Ra}/L^3=0.997 \times 10^9$ ,  $h=5.75 \text{ W/(K.m}^2)$ ,  $U=0.534 \text{ W/K}$ ,  $\text{Nu}=68.4$



Estimated measurement uncertainties, bi-level 1mm roughness at  $Re = 11187$ .

Symbol	Nominal	Sensitivity	Bias	Uncertainty Component
$\Delta T$	10.3K	+17.6%/K	0.10K	1.76% LM35C differential
$P$	100kPa	+0.0012%/Pa	1.5kPa	1.85% MPXH6115A6U air pressure
$C_{pt}$	4.24kJ/K	+0.041%/(J/K)	42J/K	1.73% plate thermal capacity
$\eta$	0.340	+333%	0.003	1.13% anemometer calibration
$L_c$	0.305m	+492%/m	500um	0.25% characteristic length
$L_T$	8.34mm	+8728%/m	100um	0.87% post length
$s$	2.00mm	-17208%/m	100um	1.72% post height
$D_{\text{PIR}}$	25.4mm	-391%/m	1.0mm	0.39% insulation thickness
$L_m$	3.57mm	+937%/m	500um	0.47% side metal strip width
$k_{\text{PIR}}$	$22.2 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	$+0.392\% \frac{\text{mW}}{\text{K}\cdot\text{m}}$	$1.1 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	0.43% PIR thermal conductivity
$\epsilon_{\text{XPS}}$	0.515	+20.8%	0.010	0.21% XPS emissivity
$\epsilon_{tp}$	0.890	+25.2%	0.015	0.38% tape emissivity
$\Omega_{tp}$	0.540	+17.0%	0.020	0.34% tape coverage
$\epsilon_{rs}$	0.040	+90.4%	0.010	0.90% test-surface emissivity
$\epsilon_{wt}$	0.900	+40.9%	0.025	1.02% wind-tunnel emissivity
$\theta$	$90.0^\circ$	+1.96%/ $^\circ$	$0.50^\circ$	0.98% plate angle 4.29% combined bias uncertainty
Symbol	Nominal	Sensitivity	Variability	Uncertainty Component
$\omega$	185r/min	+0.611%/(r/min)	1.1r/min	0.68% fan rotation rate 4.50% RSS combined uncertainty

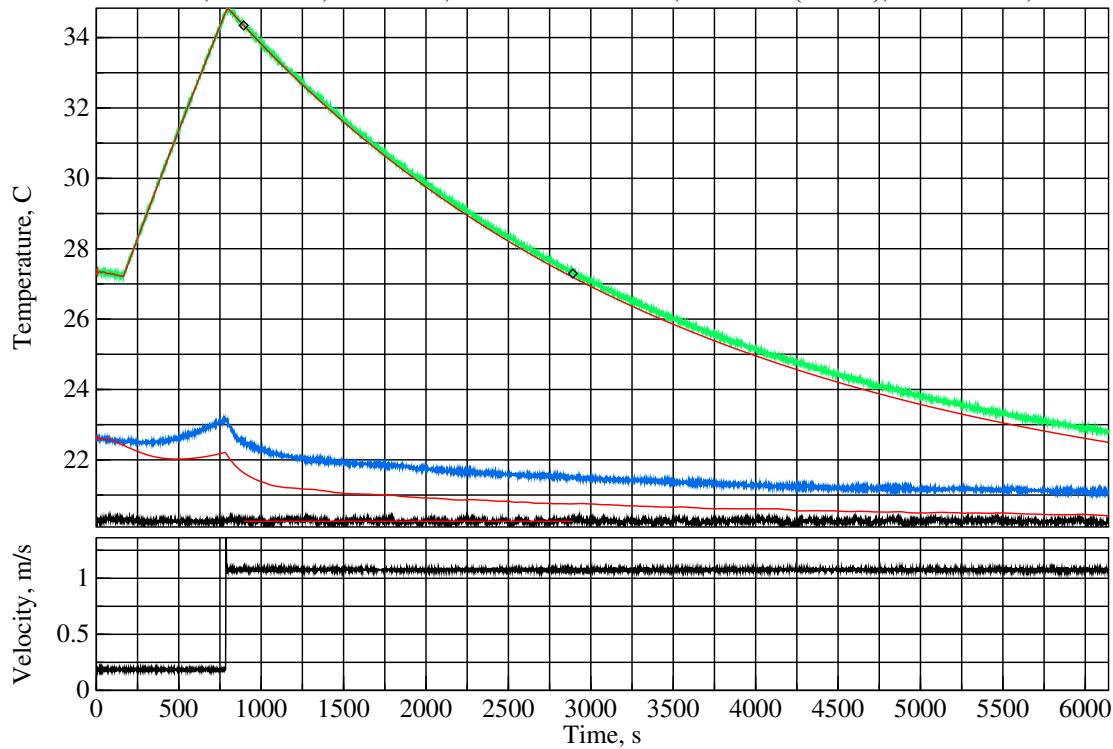
20230702T224545Z – mixed Convection – Roughness=1.04mm; T=20.3+10.3°C; +90.00°  
 $256\pm1.1\text{r/min}$ ,  $V=0.77\text{m/s}$ ,  $\text{Re}=15402$ ,  $\text{Ra}/L^3=0.992\times10^9$ ,  $h=8.15\text{W}/(\text{K}\cdot\text{m}^2)$ ,  $U=0.758\text{W}/\text{K}$ ,  $\text{Nu}=97.1$



Estimated measurement uncertainties, bi-level 1mm roughness at  $Re = 15401$ .

Symbol	Nominal	Sensitivity	Bias	Uncertainty	Component
$\Delta T$	10.3K	+15.4%/K	0.10K	1.54%	LM35C differential
$P$	99.9kPa	+0.0011%/Pa	1.5kPa	1.65%	MPXH6115A6U air pressure
$C_{pt}$	4.24kJ/K	+0.036%/(J/K)	42J/K	1.53%	plate thermal capacity
$\eta$	0.340	+298%	0.003	1.01%	anemometer calibration
$L_T$	8.34mm	+9071%/m	100um	0.91%	post length
$\varsigma$	2.00mm	-12521%/m	100um	1.25%	post height
$D_{\text{PIR}}$	25.4mm	-289%/m	1.0mm	0.29%	insulation thickness
$L_m$	3.57mm	+738%/m	500um	0.37%	side metal strip width
$k_{\text{PIR}}$	$22.2 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	+0.291%/ $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	$1.1 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	0.32%	PIR thermal conductivity
$\epsilon_{tp}$	0.890	+17.8%	0.015	0.27%	tape emissivity
$\Omega_{tp}$	0.540	+12.0%	0.020	0.24%	tape coverage
$\epsilon_{rs}$	0.040	+64.2%	0.010	0.64%	test-surface emissivity
$\epsilon_{wt}$	0.900	+28.9%	0.025	0.72%	wind-tunnel emissivity
$\theta$	$90.0^\circ$	+0.922%/ $^\circ$	$0.50^\circ$	0.46%	plate angle
				3.54%	combined bias uncertainty
Symbol	Nominal	Sensitivity	Variability	Uncertainty	Component
$\omega$	256r/min	+0.395%/(r/min)	1.1r/min	0.44%	fan rotation rate
				3.65%	RSS combined uncertainty

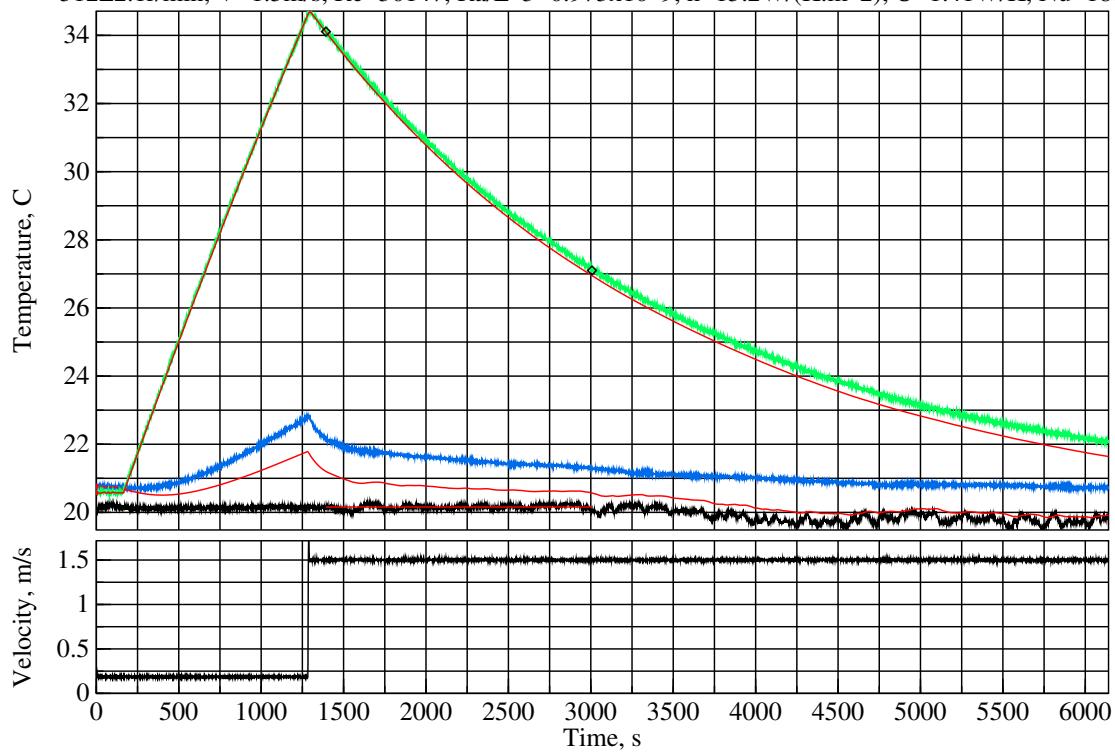
20230704T015123Z – mixed Convection – Roughness=1.04mm; T=20.3+10.2°C; +90.00°  
 $362\pm2.3\text{r/min}$ ,  $V=1.1\text{m/s}$ ,  $\text{Re}=21646$ ,  $\text{Ra}/L^3=0.984\times10^9$ ,  $h=11.5\text{W}/(\text{K}\cdot\text{m}^2)$ ,  $U=1.07\text{W}/\text{K}$ ,  $\text{Nu}=137.1$



Estimated measurement uncertainties, bi-level 1mm roughness at  $Re = 21645$ .

Symbol	Nominal	Sensitivity	Bias	Uncertainty	Component
$\Delta T$	10.2K	+14.0%/K	0.10K	1.40%	LM35C differential
$P$	100kPa	+0.0010%/Pa	1.5kPa	1.48%	MPXH6115A6U air pressure
$C_{pt}$	4.24kJ/K	+0.033%/(J/K)	42J/K	1.38%	plate thermal capacity
$\eta$	0.340	+269%	0.003	0.91%	anemometer calibration
$L_T$	8.34mm	+9215%/m	100um	0.92%	post length
$\varsigma$	2.00mm	-8349%/m	100um	0.83%	post height
$D_{\text{PIR}}$	25.4mm	-214%/m	1.0mm	0.21%	insulation thickness
$L_m$	3.57mm	+608%/m	500um	0.30%	side metal strip width
$k_{\text{PIR}}$	$22.2 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	+0.217%/ $\frac{\text{mW}}{\text{K}\cdot\text{m}}$	$1.1 \frac{\text{mW}}{\text{K}\cdot\text{m}}$	0.24%	PIR thermal conductivity
$\epsilon_{rs}$	0.040	+46.1%	0.010	0.46%	test-surface emissivity
$\epsilon_{wt}$	0.900	+20.7%	0.025	0.52%	wind-tunnel emissivity
$\theta$	90.0°	+0.434%/°	0.50°	0.22%	plate angle
				3.05%	combined bias uncertainty
Symbol	Nominal	Sensitivity	Variability	Uncertainty	Component
$\omega$	362r/min	+0.252%/(r/min)	2.3r/min	0.57%	fan rotation rate
				3.26%	RSS combined uncertainty

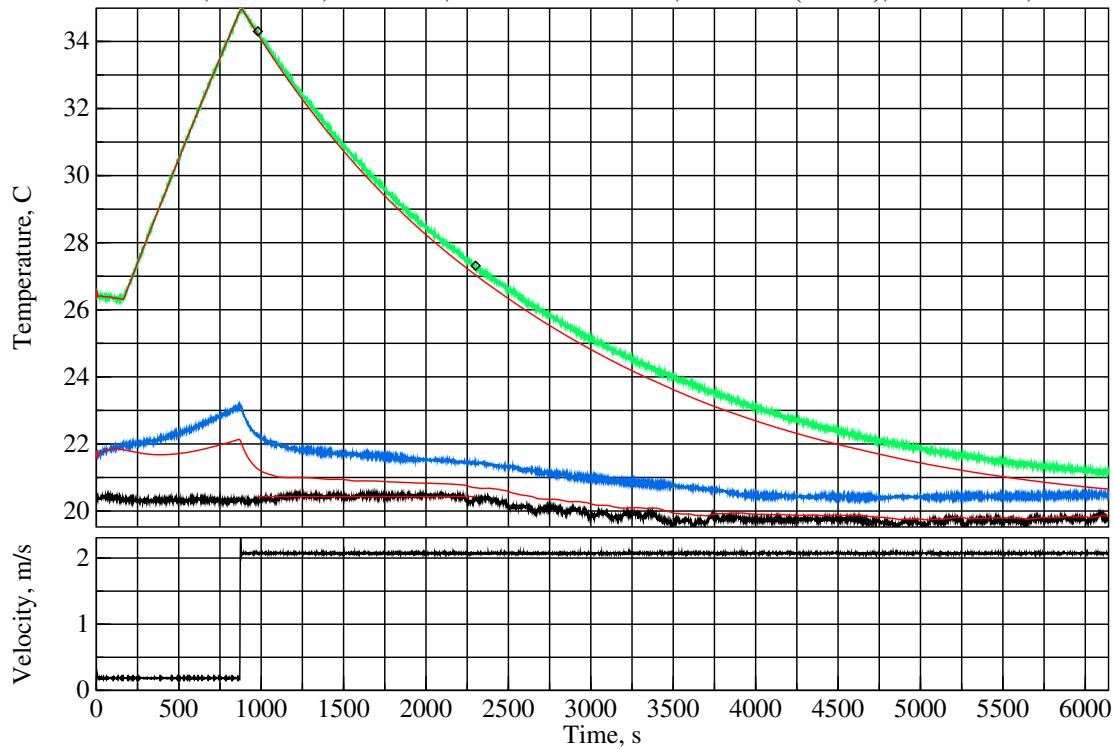
20230702T182824Z – mixed Convection – Roughness=1.04mm; T=20.2+10.1°C; +90.00°  
 $512\pm2.1\text{r/min}$ ,  $V=1.5\text{m/s}$ ,  $\text{Re}=30147$ ,  $\text{Ra}/L^3=0.973\times10^9$ ,  $h=15.2\text{W}/(\text{K}\cdot\text{m}^2)$ ,  $U=1.41\text{W/K}$ ,  $\text{Nu}=181.0$



Estimated measurement uncertainties, bi-level 1mm roughness at  $Re = 30151$ .

Symbol	Nominal	Sensitivity	Bias	Uncertainty	Component
$\Delta T$	10.1K	+13.1%/K	0.10K	1.31%	LM35C differential
$P$	100.0kPa	+0.0009%/Pa	1.5kPa	1.38%	MPXH6115A6U air pressure
$C_{pt}$	4.24kJ/K	+0.030%/(J/K)	42J/K	1.29%	plate thermal capacity
$\eta$	0.340	+245%	0.003	0.83%	anemometer calibration
$L_T$	8.34mm	+9288%/m	100um	0.93%	post length
$\varsigma$	2.00mm	-5394%/m	100um	0.54%	post height
$L_m$	3.57mm	+529%/m	500um	0.26%	side metal strip width
$\epsilon_{rs}$	0.040	+34.2%	0.010	0.34%	test-surface emissivity
$\epsilon_{wt}$	0.900	+15.3%	0.025	0.38%	wind-tunnel emissivity
				2.76%	combined bias uncertainty
Symbol	Nominal	Sensitivity	Variability	Uncertainty	Component
$\omega$	512r/min	+0.163%/(r/min)	2.1r/min	0.35%	fan rotation rate
				2.85%	RSS combined uncertainty

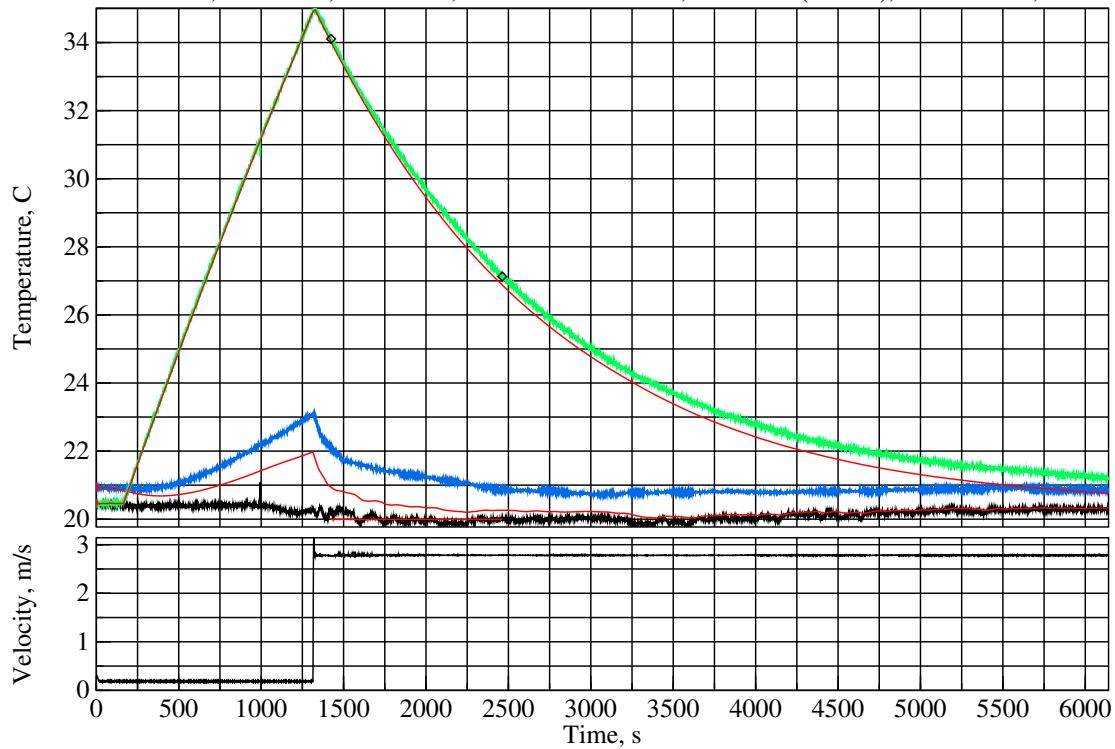
20230703T215438Z – mixed Convection – Roughness=1.04mm; T=20.4+09.9°C; +90.00°  
 727±2.0r/min, V=2.1m/s, Re=41550, Ra/L^3=0.956x10^9, h=19.6W/(K.m^2), U=1.82W/K, Nu=233.1



Estimated measurement uncertainties, bi-level 1mm roughness at  $Re = 41552$ .

Symbol	Nominal	Sensitivity	Bias	Uncertainty Component
$\Delta T$	9.93K	+12.6%/K	0.10K	1.26% LM35C differential
$P$	100.0kPa	+0.0009%/Pa	1.5kPa	1.30% MPXH6115A6U air pressure
$C_{pt}$	4.24kJ/K	+0.029%/(J/K)	42J/K	1.22% plate thermal capacity
$\eta$	0.340	+222%	0.003	anemometer calibration
$L_T$	8.34mm	+9335%/m	100um	0.93% post length
$\varsigma$	2.00mm	-3320%/m	100um	0.33% post height
$L_m$	3.57mm	+482%/m	500um	0.24% side metal strip width
$\epsilon_{rs}$	0.040	+26.0%	0.010	test-surface emissivity
$\epsilon_{wt}$	0.900	+11.6%	0.025	wind-tunnel emissivity 2.58% combined bias uncertainty
Symbol	Nominal	Sensitivity	Variability	Uncertainty Component
$\omega$	727r/min	+0.104%/(r/min)	2.0r/min	0.21% fan rotation rate 2.61% RSS combined uncertainty

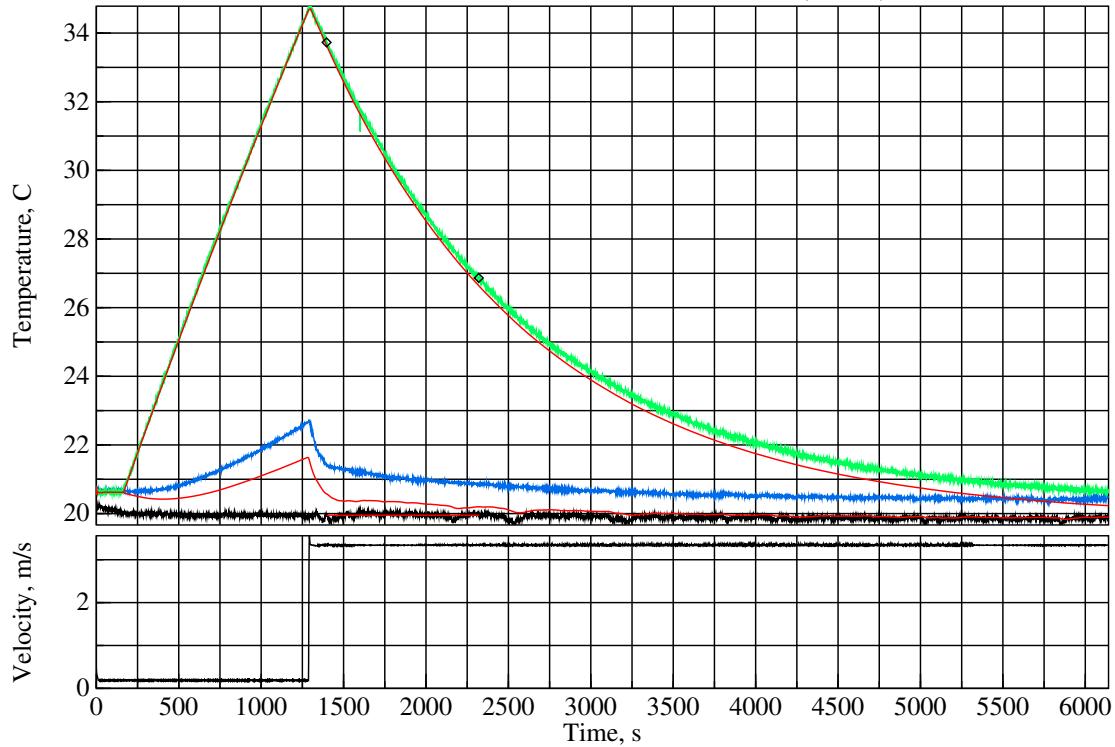
20230712T011216Z – mixed Convection – Roughness=1.04mm; T=20.0+10.2°C; +90.00°  
 1025±2.5r/min, V=2.8m/s, Re=55931, Ra/L^3=0.992x10^9, h=25.2W/(K.m^2), U=2.34W/K, Nu=299.9



Estimated measurement uncertainties, bi-level 1mm roughness at  $Re = 55935$ .

Symbol	Nominal	Sensitivity	Bias	Uncertainty Component
$\Delta T$	10.2K	+11.7%/K	0.10K	1.17% LM35C differential
$P$	100.0kPa	+0.0008%/Pa	1.5kPa	1.26% MPXH6115A6U air pressure
$C_{pt}$	4.24kJ/K	+0.028%/(J/K)	42J/K	1.17% plate thermal capacity
$\eta$	0.340	+195%	0.003	0.66% anemometer calibration
$u_u$	6.381	+2.44%	0.100	0.24% diffuser airflow upper bound
$L_T$	8.34mm	+9365%/m	100um	0.94% post length
$L_m$	3.57mm	+454%/m	500um	0.23% side metal strip width
$\epsilon_{rs}$	0.040	+20.4%	0.010	0.20% test-surface emissivity
$\epsilon_{wt}$	0.900	+9.05%	0.025	0.23% wind-tunnel emissivity 2.44% combined bias uncertainty
Symbol	Nominal	Sensitivity	Variability	Uncertainty Component
$\omega$	1.03kr/min	+0.065%/(r/min)	2.5r/min	0.16% fan rotation rate 2.46% RSS combined uncertainty

20230624T185943Z – mixed Convection – Roughness=1.04mm; T=20.0+09.9°C; +90.00°  
 1300±2.2r/min, V=3.3m/s, Re=67010, Ra/L^3=0.959x10^9, h=29.3W/(K.m^2), U=2.73W/K, Nu=349.3



Estimated measurement uncertainties, bi-level 1mm roughness at  $Re = 67089$ .

Symbol	Nominal	Sensitivity	Bias	Uncertainty Component
$\Delta T$	9.93K	+11.8%/K	0.10K	1.18% LM35C differential
$P$	99.9kPa	+0.0008%/Pa	1.5kPa	1.24% MPXH6115A6U air pressure
$C_{pt}$	4.24kJ/K	+0.027%/(J/K)	42J/K	1.15% plate thermal capacity
$\eta$	0.340	+173%	0.003	anemometer calibration
$u_u$	6.381	+3.47%	0.100	diffuser airflow upper bound
$L_T$	8.34mm	+9379%/m	100um	post length
$L_m$	3.57mm	+445%/m	500um	side metal strip width 2.41% combined bias uncertainty
Symbol	Nominal	Sensitivity	Variability	Uncertainty Component
$\omega$	1.30kr/min	+0.045%/(r/min)	2.2r/min	0.10% fan rotation rate 2.42% RSS combined uncertainty