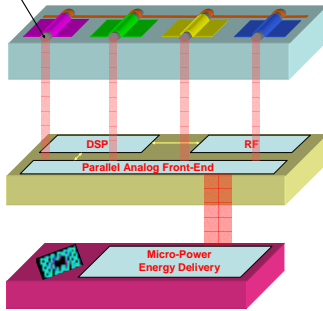


Design and Characterization of CNT-CMOS Hybrid Systems

Taeg Sang Cho, Kyeongjae Lee, Tao Pan, Jing Kong, Anantha Chandrakasan
Massachusetts Institute of Technology

Motivation

Carbon Nanotubes (CNT)

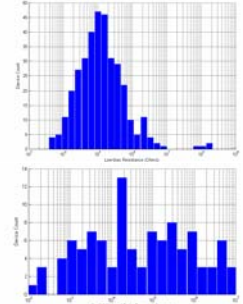


Motivation

- Hybrid CNT-CMOS systems can be used for a wide range of applications (e.g., sensors, RF circuits, power electronics, etc)
- Focus of this study is to develop circuit models, enhanced fabrication methods, and integrated systems

Design Challenges

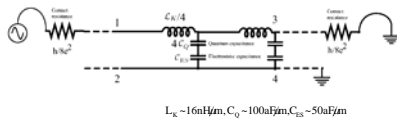
- Interfacing CNT with CMOS
- System-level CNT interconnect characterization and optimization
- Selectivity of metallic vs. semiconducting CNTs
- Enhanced fabrication methods to reduce performance variability



Logarithmic variation of (a) Low-bias resistance
(b) Current On-Off ratio of fully depleted devices
(Single-walled Nanotube devices with Au contacts / in collaboration with Daniel Neziach)

Verification of the CNT Interconnect Model

CNT Transmission Line Model

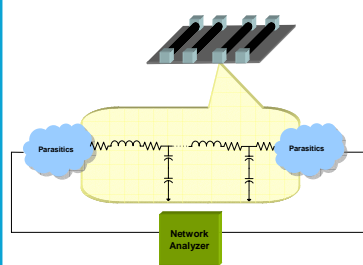


$$L_x \sim 16nH/\mu m, C_0 \sim 100aF/\mu m, C_{sc} \sim 50aF/\mu m$$

P. Burke, IEEE Trans. Nanotechnology 2002

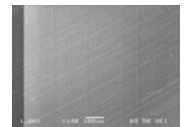
- The existence of kinetic inductance and quantum capacitance is predicted
- Measurement of L_x and C_0 , and $R_{scatter}$ is required to use the model in circuit design / simulation

Measurement Setup

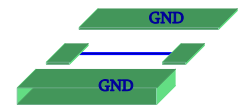


Challenges

- Large parasitics overwhelm the capacitance of interest => Highly accurate deembedding technique should be developed. Previous work on deembedding can be reference in Tiemeijer et al, IEEE MTT 2005
- Long CNT (in the order of centimeter) is preferable to increase the accuracy of the measurement => Fabrication technique to grow long tubes will be developed



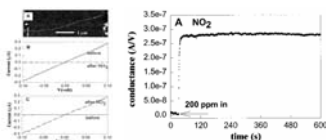
Courtesy of A. Cecco, J. Kong



Test Structure for Deembedding

CNT-CMOS Chemical Sensor System Design

CNT Chemical Sensor Characteristics



J. Kong et al, Science 2000

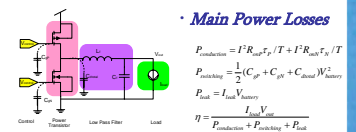
- CNT is a potentiometric chemical sensor
- CNT does not have to be heated to function as a sensor
- Coating will enable selectivity to the chemicals of interest.

Interface Specification

Resolution	1% change from the base resistance
Dynamic Range	10kOhm ~ 10MOhm (17-bits)
Maximum Current	~ 30uA/cell

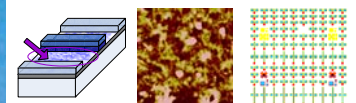
CNT in DC-DC Converter

DC-DC Converter Circuit



Main Power Losses

Power Transistor Fabrication Using CNT

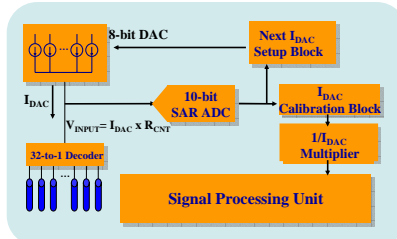


- Device Schematic
- AFM image of CNT film
- Device Array Mask

Advantages of CNT Circuit

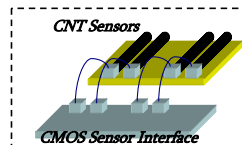
- Transistors made of bundles of nanotubes and that work in ballistic transport region can have smaller R_{on} and C_g which corresponds to lower loss of the converter

CMOS Interface Architecture



- Division of large dynamic range requirement into sub-blocks of smaller dynamic range.

System Concept



- All Digital DAC Calibration using reference resistors
- Real-time update of I_{DAC} for individual CNTs

Resistance Level Calibration

